

Type TCB is a tantalum solid electrolytic capacitor with face-down terminal which uses conductive polymer as cathode layer. Their equivalent series resistance (ESR) is extremely lowered with characteristics of the polymer having high electric conductivity. This ensures higher permissible ripple current and excellent noise absorption performance on high-frequency circuits.

APPLICATION

Mobile phones, smart phones, digital cameras, high-performance portable equipments, personal computers, digital TV sets, DC/DC converters, regulators and peripherals.

FEATURES

1. Low ESR and Low impedance  
Using a conductive polymer as cathode layer makes low ESR and impedance possible. Type TCB makes high permissible ripple current and is suitable for noise bypass application.
2. Stable ESR over temperature.  
ESR is extremely stable from low temperature through high temperature.
3. Ultra Compact and Large capacitance  
The face-down terminal structure makes it possible to design land almost in same size as terminals. As result, components can be downsized, and mounting area can be reduced to 1/2 to 1/3 compared to the conventional structures.
4. Flame Retardancy  
Type TCB offers very safe characteristics which makes ignition and smoking harder by taking advantages of characteristics of conductive polymer if the capacitor be short-circuited.
5. Perfect Lead Free and RoHS Compliant.

RATING

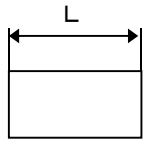
Item	Rating
Failure Rate Level	1% / 1000 h
Category Temperature Range	-55 to +105°C (to be used at derated voltage when temperature exceeds Rated Temperature)
Rated Temperature	+85°C*
Rated Voltage	2.5-4-6.3-10 VDC
Derated Voltage	2.0-3.2-5.0-8.0 VDC (105°C) *
Capacitance	4.7~220 μF
Capacitance Tolerances	±20% (M)

\* Rated temperature and the Derated voltage include a different thing by a specification number. Please refer to application notes in the use.

ORDERING INFORMATION

TCB TYPE		1002 RATED VOLTAGE		226 CAPACITANCE		M CAPACITANCE TOLERANCE			R STYLE OF REELED PACKAGE			10A CASE CODE		50 SPECIFICATION NUMBER		0150 ESR (mΩ)	
Rated voltage	Marking	Capacitance	Marking	Capacitance Tolerance	Marking	Anode Notation	Reel Size	Code	Case Code	Height of component max. (mm)	EIA Code	Specification Number	Specification Contents				
2.5V	2501	4.7 μF	475	±20%	M	Feed hole: -	φ180 Reel	R	06U	0.6	1005	Blanks	Dimensional tolerance of L and W ±0.1mm (U Case ±0.05mm) Rated Temperature +85°C				
4V	4001	6.8 μF	685					09M	0.9	1608							
6.3V	6301	10μF	106					10M	1.0	1608							
10V	1002	15μF	156						10S	1.0	2012	08	Dimensional tolerance of L and W ±0.1mm Rated Temperature +65°C				
		22μF	226						12S	1.2	2012						
		33μF	336						13S	1.3	2012	50	Dimensional tolerance of L and W <sup>+0.2</sup> <sub>-0.0</sub> mm Rated Temperature +85°C				
		47μF	476						10A	1.0	3216L						
		68μF	686						12A	1.2	3216L						
		100μF	107														
		220μF	227						13A	1.3	3216						

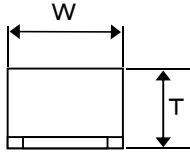
## DIMENSIONS



[Standard Rating]

(mm)

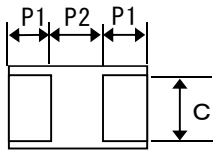
Case Code	EIA Code	Max.height	L ± 0.1	W ± 0.1	T ± 0.1	P <sub>1</sub> ± 0.1	P <sub>2</sub> ± 0.1	C ± 0.1
06U	1005	0.6	1.05 ± 0.05	0.55 ± 0.05	0.55 ± 0.05	0.3	0.45	0.4
09M	1608	0.9	1.6	0.85	0.8	0.5	0.65	0.7
12S	2012	1.2	2	1.25	1.1	0.5	1.05	0.9
12A	3216L	1.2	3.2	1.6	1.1	0.8	1.65	1.2



[Low Profile Rating]

(mm)

Case Code	EIA Code	Max.height	L ± 0.1	W ± 0.1	T ± 0.1	P <sub>1</sub> ± 0.1	P <sub>2</sub> ± 0.1	C ± 0.1
10S	2012	1.0	2	1.25	0.9	0.5	1.05	0.9
10A	3216L	1.0	3.2	1.6	0.9	0.8	1.65	1.2



[Custom Profile Rating][Specification Number 08 Profile Rating]

(mm)

Case Code	EIA Code	Max.height	L ± 0.1	W ± 0.1	T ± 0.1	P <sub>1</sub> ± 0.1	P <sub>2</sub> ± 0.1	C ± 0.1
13S	2012	1.3	2	1.25	1.2	0.5	1.05	0.9
13A	3216	1.3	3.2	1.6	1.2	0.8	1.65	1.2

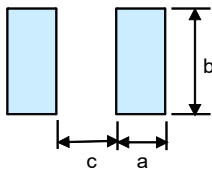
[Specification Number 50 Profile Rating]

※Dimensional Tolerance of Specification Number 50 is as below.

(mm)

Case Code	EIA Code	Max.height	L $\begin{smallmatrix} +0.2 \\ -0.0 \end{smallmatrix}$	W $\begin{smallmatrix} +0.2 \\ -0.0 \end{smallmatrix}$	T ± 0.1	P <sub>1</sub> ± 0.1	P <sub>2</sub> ± 0.1	C ± 0.07
10M	1608	1.0	1.6	0.85	0.9	0.5	0.75	0.65
12S	2012	1.2	2	1.25	1.1	0.5	1.15	0.9

## RECOMMENDED SOLDER PAD LAYOUT



Case Code	a	b	c
06U	0.30 or more	0.3	0.45
09M	0.50 or more	0.65	0.65
10M (Spec. Number 50)	0.50 or more	0.65	0.75
10S, 12S, 13S	0.50 or more	0.8	1.05
12S (Spec. Number 50)	0.50 or more	0.8	1.15
10A, 12A, 13A	0.80 or more	1.1	1.65

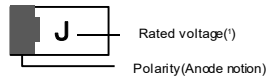
In order to expect the self alignment effect, it is recommended that the land width is almost the same size as terminal of capacitor, and space between lands(c) nearly equal to the space between terminals for appropriate soldering. Adjust the mask opening so that the mask thickness is equivalent to 100μm.

## MARKING

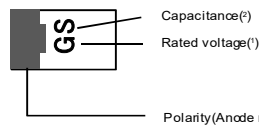
[U case]



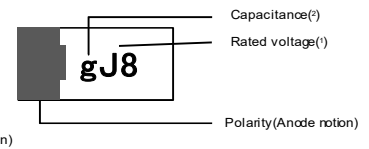
[M case]



[S case]



[A case]



<sup>(1)</sup> Rated voltage is indicated with one alphabetic letter.

Rated voltage (VDC)	Ucase	Mcase, S case	Acase
2.5		e	
4		G	
6.3	non	J	j
10		A	A

<sup>(2)</sup> Capacitance is shown by the code below.

Capacitance (μF)	Ucase, Mcase	S case	Acase
4.7	non		
6.8	non		
10	non		
15	non		
22	non	J	J7
47	non		S7
68			W7
100		A	A8
220			J8

[STANDARE RATING]

R.V.(VDC) Cap.( μF )	2.5	4	6.3	10
4.7	09M(200,500)	09M(200,500)	06U(500) 09M(200,500)	09M(200,500)
6.8	09M(200,500)	09M(200,500)	09M(200,500)	09M(200,500)
10	09M(200,500)	09M(200,500)	09M(200,500)	09M(200)
15	09M(200,500)	09M(200,500)		
22			09M(200)	12S(150)
47				12A(150,250)
68			12A(150)	

[LOW PROFILE RATING]

R.V.(VDC) Cap.( μF )	2.5	4	6.3	10
22			10S(150)	10A(60,150)

[CUSTOM PROFILE RATING]

R.V.(VDC) Cap.( μF )	2.5	4	6.3	10
100			13S(200)	

[SPECIFICATION NUMBER 08 PROFILE RATING]

R.V.(VDC) Cap.( μF )	2.5	4	6.3	10
220			13A(150)	

[SPECIFICATION NUMBER 50 PROFILE RATING]

R.V.(VDC) Cap.( μF )	2.5	4	6.3	10
47			10M(200)	
100			12S(200)	

The parenthesized values show ESR.  
(maximum values in mΩ at 100 kHz)

# CATALOG NUMBERS AND RATING

Oct. , 2020

Catalog number <sup>(1)</sup>	Rated voltage (VDC)	Capacitance (μF)	Tolerance (±%)	Case code	Lct. (μA)			Max. Dissipation factor			ESR(mΩ) 100 kHz	Max.permissible Ripple Current <sup>(2)</sup> (mA rms)
					20°C	85°C	125°C	-55°C	20°C	85°C		
TCB 2501 475 M _1 09M 0500	2.5	4.7	20	09M	1.18	11.8	11.8	0.10	0.10	0.15	500	316
TCB 2501 475 M _1 09M 0200	↓	4.7	↓	09M	1.18	11.8	11.8	0.10	0.10	0.15	200	500
TCB 2501 685 M _1 09M 0500	↓	6.8	↓	09M	1.70	17.0	17.0	0.10	0.10	0.15	500	316
TCB 2501 685 M _1 09M 0200	↓	6.8	↓	09M	1.70	17.0	17.0	0.10	0.10	0.15	200	500
TCB 2501 106 M _1 09M 0500	↓	10	↓	09M	2.50	25.0	25.0	0.10	0.10	0.15	500	316
TCB 2501 106 M _1 09M 0200	↓	10	↓	09M	2.50	25.0	25.0	0.10	0.10	0.15	200	500
TCB 2501 156 M _1 09M 0500	↓	15	↓	09M	3.75	37.5	37.5	0.10	0.10	0.15	500	316
TCB 2501 156 M _1 09M 0200	↓	15	↓	09M	3.75	37.5	37.5	0.10	0.10	0.15	200	500
TCB 4001 475 M _1 09M 0500	4	4.7	20	09M	1.88	18.8	18.8	0.10	0.10	0.15	500	316
TCB 4001 475 M _1 09M 0200	↓	4.7	↓	09M	1.88	18.8	18.8	0.10	0.10	0.15	200	500
TCB 4001 685 M _1 09M 0500	↓	6.8	↓	09M	2.72	27.2	27.2	0.10	0.10	0.15	500	316
TCB 4001 685 M _1 09M 0200	↓	6.8	↓	09M	2.72	27.2	27.2	0.10	0.10	0.15	200	500
TCB 4001 106 M _1 09M 0500	↓	10	↓	09M	4.00	40.0	40.0	0.10	0.10	0.15	500	316
TCB 4001 106 M _1 09M 0200	↓	10	↓	09M	4.00	40.0	40.0	0.10	0.10	0.15	200	500
TCB 4001 156 M _1 09M 0500	↓	15	↓	09M	6.00	60.0	60.0	0.10	0.10	0.15	500	316
TCB 4001 156 M _1 09M 0200	↓	15	↓	09M	6.00	60.0	60.0	0.10	0.10	0.15	200	500
TCB 6301 475 M _1 06U 0500	6.3	4.7	20	06U	2.96	29.6	29.6	0.10	0.10	0.15	500	245
TCB 6301 475 M _1 09M 0500	↓	4.7	↓	09M	2.96	29.6	29.6	0.10	0.10	0.15	500	316
TCB 6301 475 M _1 09M 0200	↓	4.7	↓	09M	2.96	29.6	29.6	0.10	0.10	0.15	200	500
TCB 6301 685 M _1 09M 0500	↓	6.8	↓	09M	4.28	42.8	42.8	0.10	0.10	0.15	500	316
TCB 6301 685 M _1 09M 0200	↓	6.8	↓	09M	4.28	42.8	42.8	0.10	0.10	0.15	200	500
TCB 6301 106 M _1 09M 0500	↓	10	↓	09M	6.30	63.0	63.0	0.10	0.10	0.15	500	316
TCB 6301 106 M _1 09M 0200	↓	10	↓	09M	6.30	63.0	63.0	0.10	0.10	0.15	200	500
TCB 6301 226 M _1 09M 0200	↓	22	↓	09M	13.8	138	138	0.10	0.10	0.15	200	500
TCB 6301 226 M _1 10S 0150	↓	22	↓	10S	13.8	138	138	0.06	0.06	0.09	150	658
TCB 6301 476 M _1 10M 50 0200	↓	47	↓	10M	59.2	592	592	0.10	0.10	0.15	200	500
TCB 6301 686 M _1 12A 0150	↓	68	↓	12A	42.8	428	428	0.08	0.08	0.12	150	721
TCB 6301 107 M _1 12S 50 0200	↓	100	↓	12S	126.0	1260	1260	0.10	0.10	0.15	200	570
TCB 6301 107 M _1 13S 0200	↓	100	↓	13S	126.0	1260	1260	0.10	0.10	0.15	200	570
TCB 6301 227 M _1 13A 08 0150	↓	220	↓	13A	277	2770	2770	0.20	0.20	0.30	150	721
TCB 1002 475 M _1 09M 0500	10	4.7	20	09M	4.70	47.0	47.0	0.10	0.10	0.15	500	316
TCB 1002 475 M _1 09M 0200	↓	4.7	↓	09M	4.70	47.0	47.0	0.10	0.10	0.15	200	500
TCB 1002 685 M _1 09M 0500	↓	6.8	↓	09M	6.80	68.0	68.0	0.10	0.10	0.15	500	316
TCB 1002 685 M _1 09M 0200	↓	6.8	↓	09M	6.80	68.0	68.0	0.10	0.10	0.15	200	500
TCB 1002 106 M _1 09M 0200	↓	10	↓	09M	10.0	100	100	0.10	0.10	0.15	200	500
TCB 1002 226 M _1 10A 0150	↓	22	↓	10A	22.0	220	220	0.06	0.06	0.09	150	721
TCB 1002 226 M _1 10A 0060	↓	22	↓	10A	22.0	220	220	0.06	0.06	0.09	60	1140
TCB 1002 226 M _1 12S 0150	↓	22	↓	12S	22.0	220	220	0.06	0.06	0.09	150	658
TCB 1002 476 M _1 12A 0150	↓	47	↓	12A	47.0	470	470	0.08	0.08	0.12	150	721
TCB 1002 476 M _1 12A 0250	↓	47	↓	12A	47.0	470	470	0.08	0.08	0.12	250	558

Notes : (1)\_1:No code for single item. 'R' for taping specification.

(2) Reference value.

# PERFORMANCE

No	Item	Performance	Test Method
1	Leakage Current (μA)	Shall not exceed the values shown in CATALOG NUMBERS AND RATING.	JIS C 5101-1, 4.9 Applied voltage : Rated voltage Duration : 5 min Measuring temperature : 20±2°C
2	Capacitance (μF)	Shall be within specified tolerances.	JIS C 5101-1, 4.7 Measuring frequency : 120 Hz±20% Measuring temperature : 20±2°C
3	Dissipation Factor	Shall not exceed the values shown in CATALOG NUMBERS AND RATING.	JIS C 5101-1, 4.8 Test conditions shown in No.2
4	Equivalent Series Resistance	Shall not exceed the values shown in CATALOG NUMBERS AND RATING.	JIS C 5101-1, 4.8 Measuring frequency : 100 kHz ±10% Measuring temperature : 20±2°C
Characteristics at High and Low Temperature			JIS C 5101-1, 4.29
5	Step 1	Leakage Current Capacitance Dissipation Factor	Shall not exceed the value in No.1. Within specified tolerances Shall not exceed the value in No.3.
	Step 2	Capacitance Dissipation Factor	Within $-20$ % of value at Step 1 Shall not exceed the value in No.3.
	Step 3	Leakage Current Capacitance Dissipation Factor	Shall not exceed the value in No.1. Within $\pm 5$ % of value at Step 1 Shall not exceed the value in No.3.
	Step 4	Leakage Current	Shall not exceed 10-times of the value in No.1.
	Step 5	Leakage Current Capacitance Dissipation Factor	Shall not exceed 10-times of the value in No.1. Within $0$ % of value at Step 1 Shall not exceed 1.5-times of the value in No.3.
	Step 6	Leakage Current Capacitance Dissipation Factor	Shall not exceed the value in No.1. Within $\pm 5$ % of value at Step 1 Shall not exceed the value in No.3.
6	Surge	Leakage current Capacitance change Dissipation Factor Visual Examination	Shall not exceed 3-times of the value in No.1. Within $\pm 20$ % of the value before test. Shall not exceed the value in No.3. There shall be no evidence of mechanical damage.
7	Shear Test	There shall be no evidence of mechanical damage.	JIS C 5101-1, 4.34 Force : U case: 2N, M/S/A case: 5N Holding time : 10±1 sec
8	Substrate Bending Test	Capacitance Visual Examination	Initial value to remain steady during measurement. There shall be no evidence of mechanical damage.
9	Vibration	Capacitance Visual Examination	Initial value to remain steady during measurement. There shall be no evidence of mechanical damage.
10	Shock	There shall be no intermittent contact of 0.5 ms or greater, short, or open. Nor shall there be any spark discharge, insulation breakdown, or evidence of mechanical damage.	JIS C 5101-1 4.19 Peak acceleration : 490 m/s <sup>2</sup> Duration : 11 ms Wave form : Half-sine
11	Solderability	Solder shall be in close contact with terminal (pinholes, non-solderability and solder repelling are not allowed). <sup>(1)</sup> Note <sup>(1)</sup> : If any question arises relating to the judgment, make sure that the part dipped in solder, more than 3/4 of the terminal surface, is covered with new solder.	JIS C 5101-1 4.15 Solder temperature : 235±5°C Dipping time : 2±0.5 sec Dipping depth : Terminal shall be dipped into melted solder
12	Resistance to Soldering Heat	Leakage Current Capacitance change Dissipation Factor Visual Examination	Shall not exceed 2-times of the value in No.1. For Specification Number 50 & 08 and TCB 6.3V-100 μ F 13S, Leakage Current is less than 3 times of value shown in No.1. Within $\pm 20$ % of the value before test. Shall not exceed 1.3-times of the value in No.3. There shall be no evidence of mechanical damage.
13	Component solvent resistance	Leakage Current Capacitance change Dissipation Factor	Shall not exceed the value in No.1. Within $\pm 20$ % of the value before test. Shall not exceed the value in No.3.

Rated voltage (VDC)	2.5	4	6.3	10
Surge voltage (VDC) 85°C	3.3	5.2	8.2	13
Surge voltage (VDC) 105°C	2.6	4.2	6.5	10.4

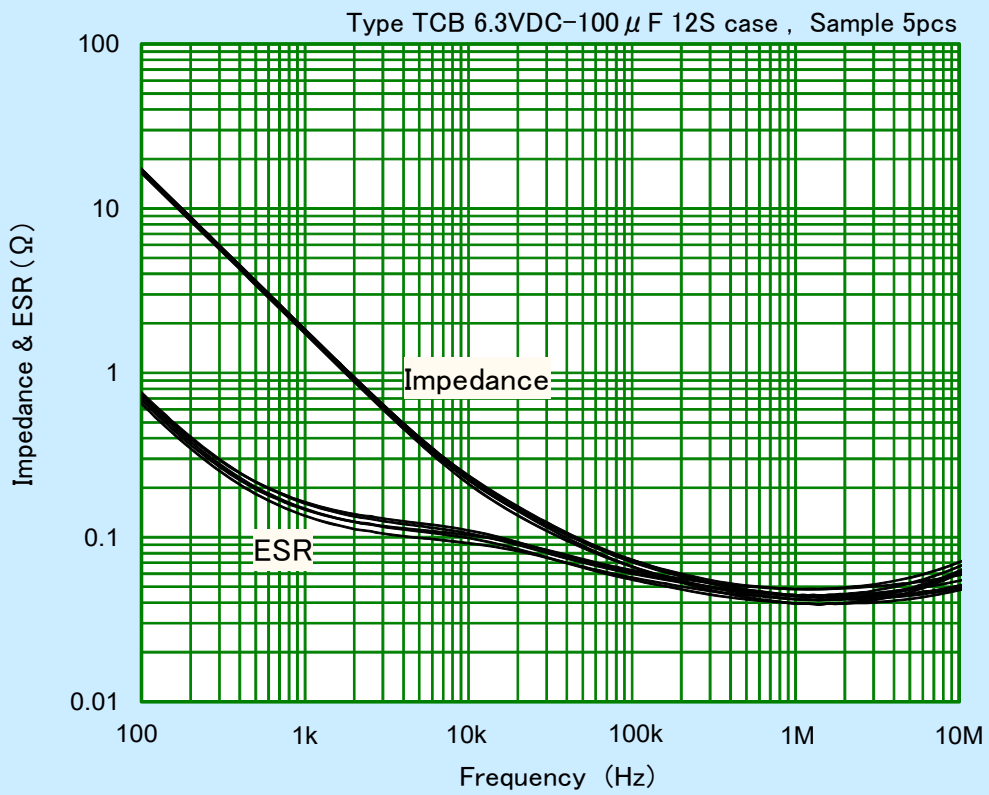
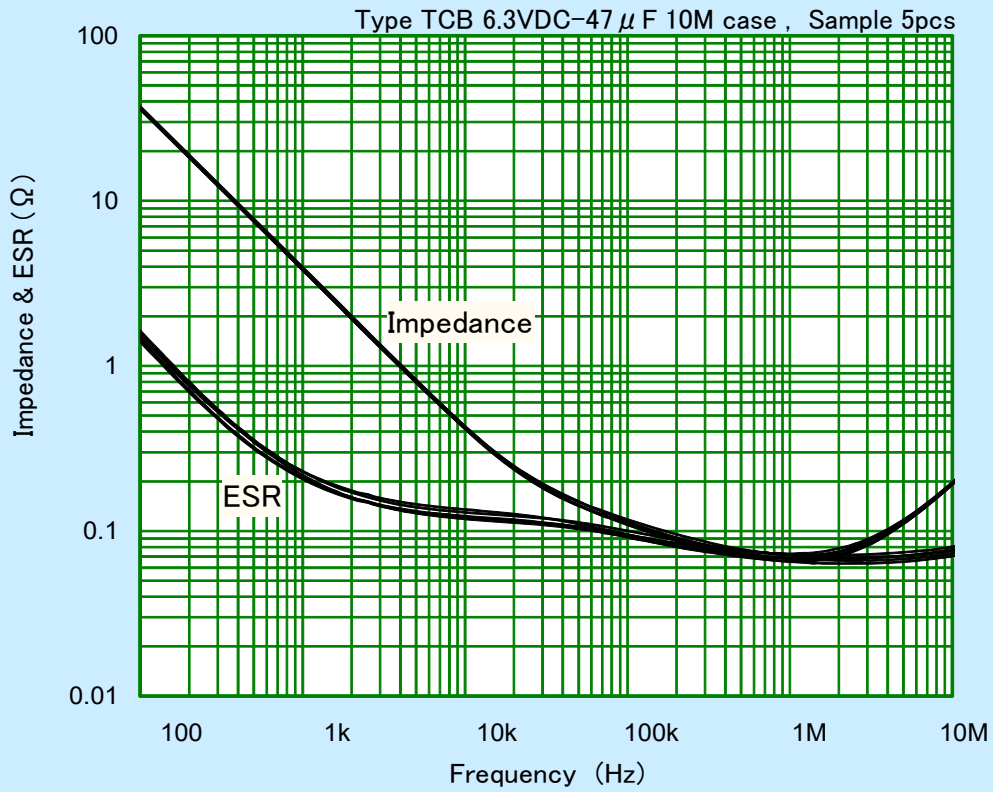
\*Specification Number 08

Rated voltage (VDC)	6.3
Surge voltage (VDC) 65°C	8.2

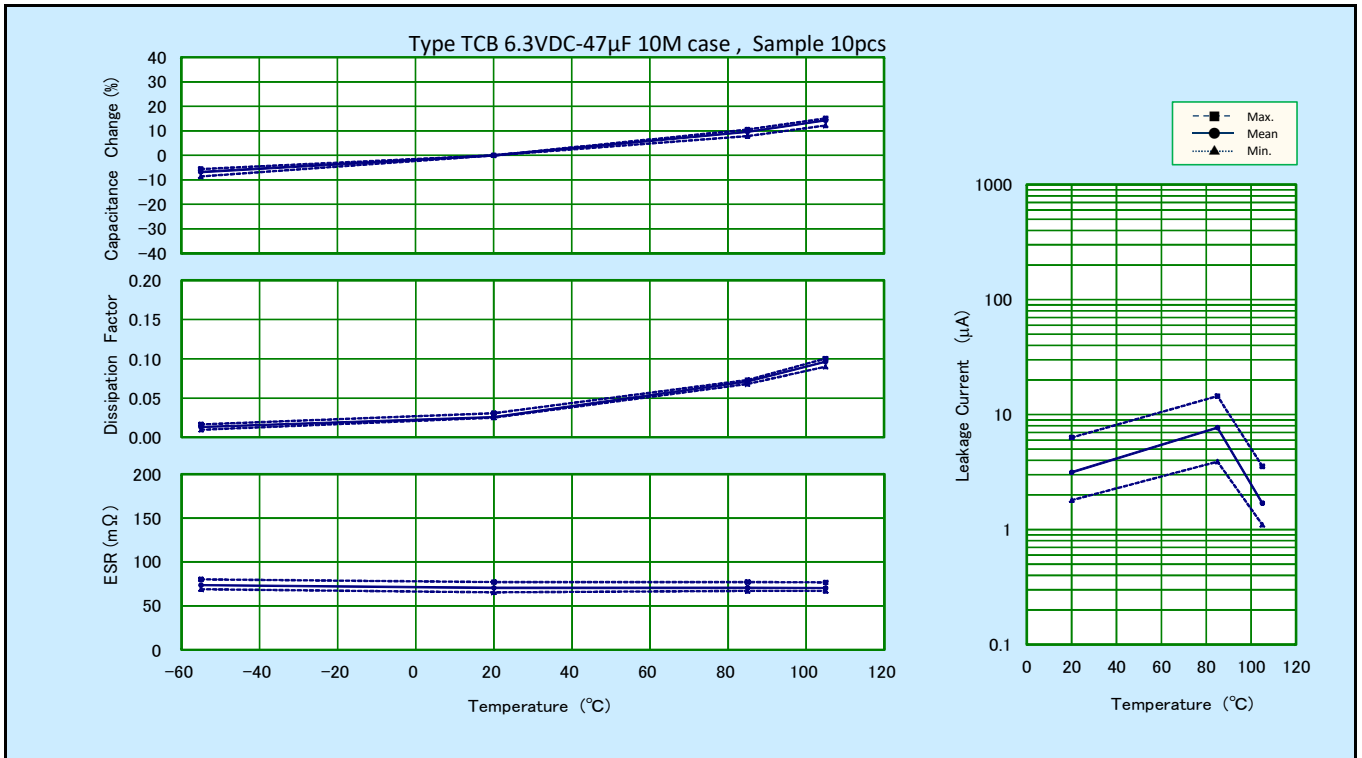
Series protective resistance : 1000Ω  
Discharge resistance : 1000Ω

No	Item	Performance	Test Method
14	Solvent resistance of marking Visual examination	After the test the marking shall be legible.	JIS C 5101-1 4.32 Temperature : 23±5°C Dipping time : 5±0.5 min. Conditioning : JIS C 0052 method 2 Solvent : 2-propanol (Isopropyl alcohol)
15	Rapid Change of Temperature Leakage Current Capacitance change Dissipation Factor Visual Examination	Shall not exceed 2-times of the value in No.1. For Specification Number 50 & 08 and TCB 6.3V-100µF 13S, Leakage Current is less than 3 times of value shown in No.1. Within ±20% of the value before test. Shall not exceed 1.5-times of the value in No.3. There shall be no evidence of mechanical damage.	JIS C 5101-1, 4.16 Step 1 : -55±3°C , 30±3 min Step 2 : 25 <sup>+10</sup> / <sub>-5</sub> °C, 3 min or less Step 3 : 105±2 °C, 30±3 min Step 4 : 25 <sup>+10</sup> / <sub>-5</sub> °C, 3 min or less Number of cycles : 5
16	Damp Heat, Steady State Leakage Current Capacitance change Dissipation Factor Visual Examination	Shall not exceed 2-times of the value in No.1. For Specification Number 50 & 08 and TCB 6.3V-100 µ F 13S, Leakage Current is less than 3 times of value shown in No.1. Within -20% to +40% of the value before test. Shall not exceed 1.5-times of the value in No.3. There shall be no evidence of mechanical damage.	JIS C 5101-1, 4.22 Temperature : 40±2°C Moisture : 90 to 95% RH Duration : 500 <sup>+24</sup> / <sub>0</sub> hrs
17	Endurance I Leakage Current Capacitance change Dissipation Factor Visual Examination	Shall not exceed 2-times of the value in No.1. For Specification Number 50 & 08 and TCB 6.3V-100 µ F 13S, Leakage Current is less than 3 times of value shown in No.1. For TCB 6.3V-22µF 09M, Leakage Current is less than 4 times of value shown in No.1. Within ±20% of the value before test. Shall not exceed 1.5-times of the value in No.3. There shall be no evidence of mechanical damage.	JIS C 5101-1, 4.23 Test temperature : Rated temperature Applied voltage : Rated voltage Duration : 1000 <sup>+48</sup> / <sub>0</sub> hrs Power supply impedance : 3Ω or less
18	Endurance II Leakage Current Capacitance change Dissipation Factor Visual Examination	Shall not exceed 2-times of the value in No.1. For Specification Number 50 and TCB 6.3V-100µF 13S, Leakage Current is less than 3 times of value shown in No.1. For TCB 6.3V-22µF 09M, Leakage Current is less than 4 times of value shown in No.1. Within ±20% of the value before test. Shall not exceed 3-times of the value in No.3. There shall be no evidence of mechanical damage. * specification number 08 articles do not apply it.	JIS C 5101-1, 4.23 Test temperature : 105±2°C Applied voltage : Derated voltage Duration : 1000 <sup>+48</sup> / <sub>0</sub> hrs For 6.3V-100 µ F 13S : 240±8 hrs Power supply impedance : 3Ω or less

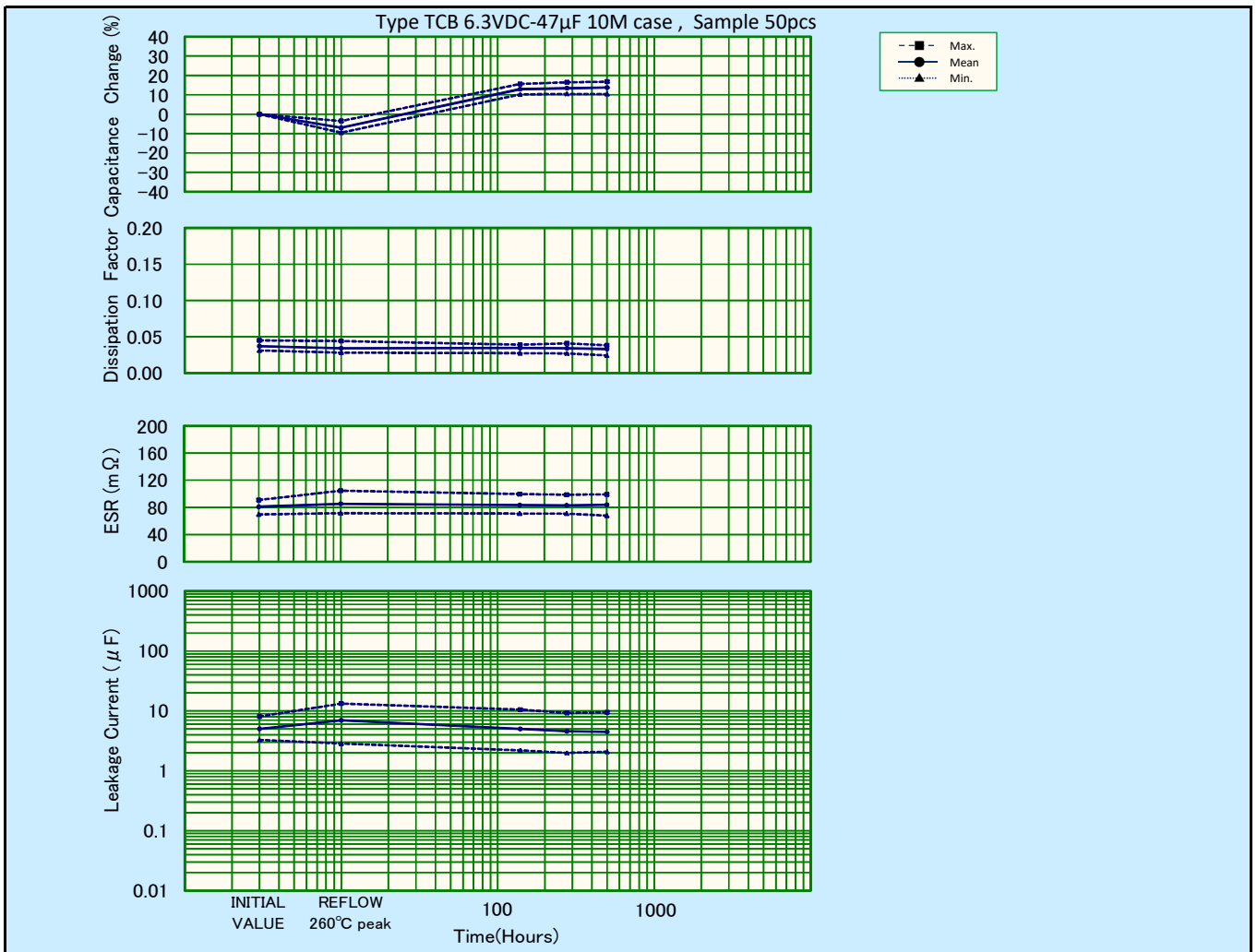
# FREQUENCY CHARACTERISTICS



# CHARACTERISTICS AT HIGH AND LOW TEMPERATURE

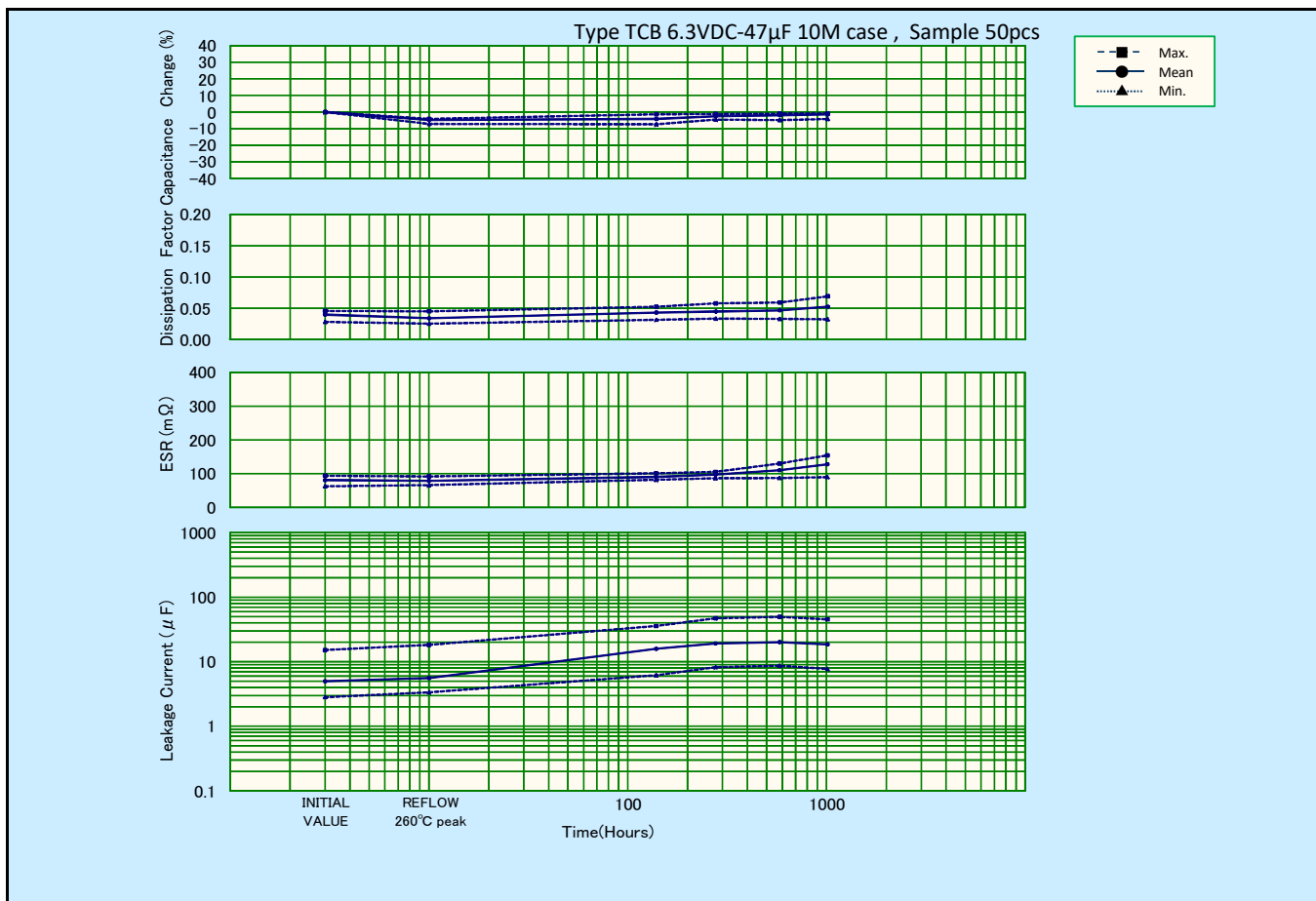


# DAMP HEAT STEADY STATE 40°C, 95%RH

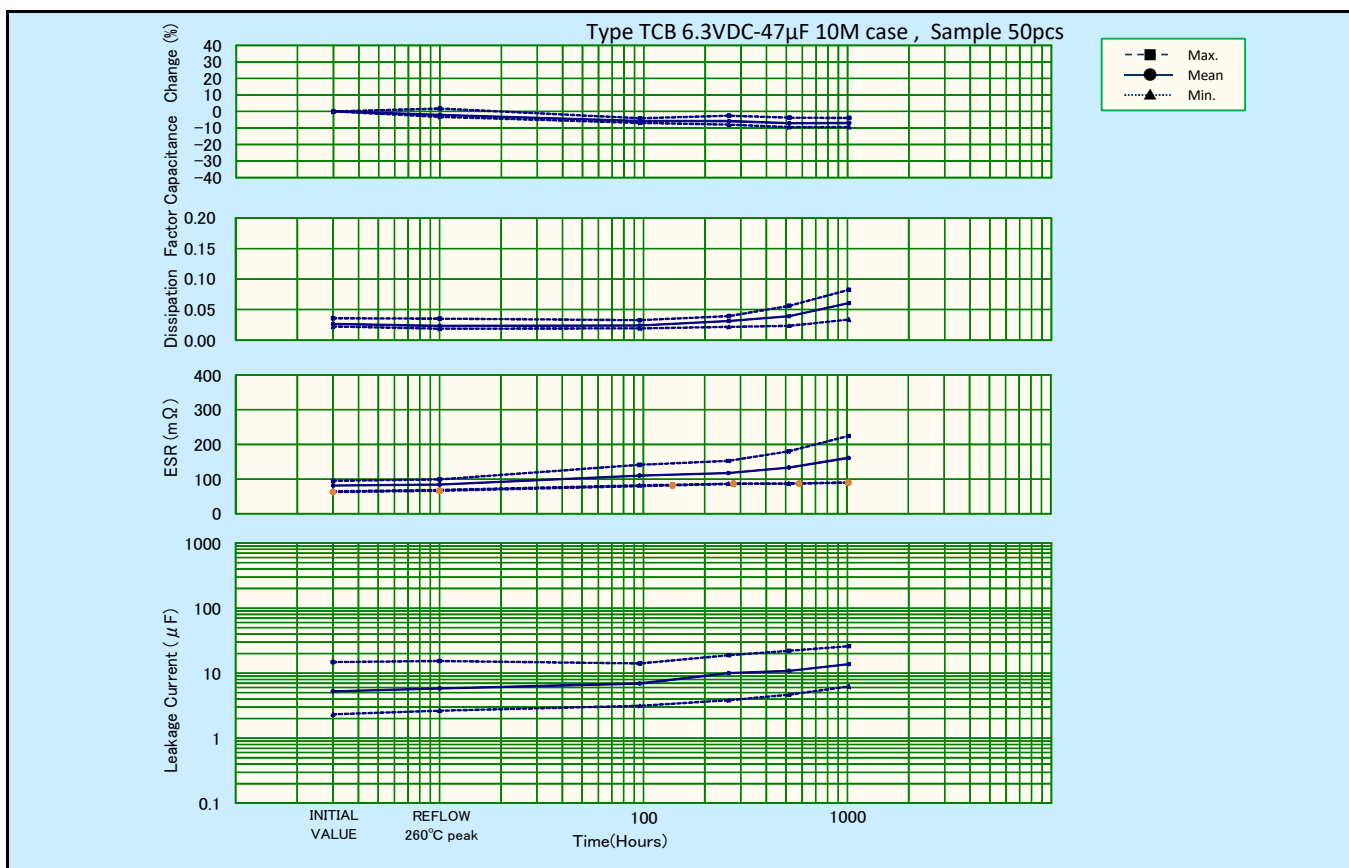




## ENDURANCE I 85°C RATED VOLTAGE



## ENDURANCE II 105°C DERATED VOLTAGE



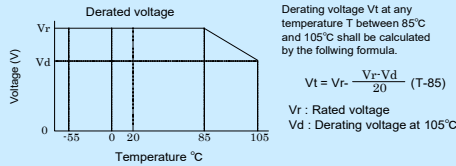


# Application Notes for Tantalum Solid Electrolytic Capacitor with Conductive Polymer Type TCB

## 1. Operating voltage

The capacitors shall be operated at the rated voltage or lower. Over rated voltage applied even for a short time may cause short failure. When designing the circuit, the equipment's required reliability must be considered and appropriate voltage derating must be performed.

- Recommended operating voltage : 80% or less of the rated voltage
- When the operating temperature exceeds rated temperature, derate the applied voltage. The voltage derating formula of rated temperature 85°C is shown below.



Property value of the specification number

Specification Number	Rated Temperature	Derated voltage (VDC)	Rated voltage (VDC)				
			Temperature	2.5	4.0	6.3	10.0
Blanks.50	+85°C		+105°C	2.0	3.2	5.0	8.0
			+85°C	-	-	4.5	-
08	+65°C		+105°C	-	-	3.3	-

## 2. Application that contain AC Voltage

Special attention to the following 3 items.

- The sum of the DC bias voltage and the positive peak value of the AC voltage should not exceed the rated voltage.
- Reverse voltage should not exceed the allowable values of the negative peak AC voltage.
- Ripple voltage should not exceed the allowable values.

## 3. Reverse voltage

Special attention to the polar character. Reverse Voltage should not be applied.

## 4. Permissible ripple current

The permissible ripple current and voltage at about 100 kHz or higher can be determined by the following formula from the permissible power loss for each case size (Pmax value) shown in Table 1 and the specified ESR value. However, when the expected operating temperature is higher than room temperature, determine the permissible values multiplying the Pmax value by the specified multiplier (Table 2). For the permissible values at different frequencies, consult our Sales Department.

$$P = I^2 \times ESR \text{ or } P = \frac{E^2 \times ESR}{Z^2}$$

$$\text{Permissible ripple current } I_{max} = \sqrt{\frac{P_{max}}{ESR}} \quad (\text{Arms})$$

$$\text{Permissible ripple voltage } E_{max} = \sqrt{\frac{P_{max}}{ESR}} \times Z = I_{max} \times Z \quad (\text{Vrms})$$

$I_{max}$ : Permissible ripple current at regulated frequency (Arms : RMS value)

$E_{max}$ : Permissible ripple voltage at regulated frequency (Vrms : RMS value)

$P_{max}$ : Permissible power loss (W)

ESR: Specified ESR value at regulated frequency ( $\Omega$ )

$Z$ : Impedance at regulated frequency ( $\Omega$ )

Table 1 Permissible power loss for each case size

Case size	Pmax (W)
06U	0.030
09M	0.050
10M (Specification Number 50)	0.057
10S, 12S, 13S	0.063
10A, 12A, 13A	0.077

Note: Above values are measured at 0.8t glass epoxy board mounting in free air and may be changed depending on the kind of board, packing density, and air convection condition. Please consult us if calculated power loss value is different from above list of P max value.

Table 2 Pmax multiplier at each operating temperature

Operating temperature (°C)	Multiplier
20	1.0
55	0.9
65	0.86
85	0.8
105	0.4

## 5. Non Polar Connection

The capacitor cannot be used as a non-polar unit.

## 6. Soldering

### 6.1 Preheating

To obtain optimal reliability, lowering the heat shock during the soldering process is favorable. Capacitors should be pre-heated at 150~200°C for approximately 60~180 seconds.

## 6.2 Soldering

The body of the capacitor should not exceed 260 C during soldering. Leakage current can be increased slightly due to the soldering heat. In this case, leakage current will be decreased gradually when leaving capacitors in the normal temperature and humidity adequately.

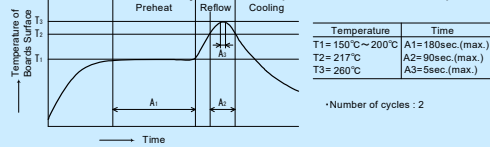
### (1) Reflow Soldering

Reflow soldering is a process in which the capacitors are mounted on a printed circuit board with solder paste. Two methods of Reflow Soldering: Direct and Atmospheric Heat.

- Direct Heat (Hot plate)
- Atmospheric Heat
  - Near and Far IR Ray
  - Convection Oven

Vapor Phase Soldering and Flow Soldering are not recommended.

Recommended condition by IR Re-flow procedure is shown in picture-1.



### (2) Soldering Iron

Soldering with a soldering iron cannot be recommended due to the lack of consistency in maintaining temperatures and process times. If this method should be necessary, the iron should never touch the capacitor's terminals, and the temperature of the soldering iron should never exceed 350 C. The application of the iron should not exceed 3 seconds and 30 watt.

### (3) Please consult us for other methods.

## 7. Solvent cleaning

Cleaning by organic solvent may damage capacitor's appearance and performance. However, our capacitors are not effected even when soaked at 20-30 C 2-propanol for 5 minutes. When introducing new cleaning methods or changing the cleaning term, please consult us.

## 8. Ultrasonic cleaning

Ultrasonic cleaning under severe condition may break terminals. Also, from an electrical characteristics aspect, it is unfavorable. Therefore, please do not use ultrasonic cleaning if possible. If the Ultrasonic cleaning process will be used, please note the following.

- The solvent should not be boiled. (Lower the ultrasonic wave output or use solvent with the high boiling point.)
- The recommended wattage is less than 0.5 watts per cm<sup>2</sup>.
- The cleaning time should be kept to a minimum. Also, samples must be swang in the solvent. Please consult us.

## 9. Storage

Capacitors should be tightly sealed in moisture prevention bag and stored with supplied reel. After unpacking, capacitors should be used within the floor life listed in Table 3. Moisture Sensitivity Level :

Table 3 shows the moisture sensitivity level and the floor life of the dampproof wrapping products.

Table 3 MSL&Floor Life

JEDEC MSL	Floor Life
3	168hrs.(7days)
	Less than 30°C/60%RH

(Reference IPC/JEDEC J-STD-020C July 2004)

## 10 Inapplicable circuits

The capacitors may cause nonconformity if they are used on the following circuits.

- High-impedance voltage holding circuits
- Coupling circuits
- Time constant circuits
- Circuits significantly affected by leakage current

If a short circuit occurs, the capacitors may generate heat or smoke depending on the short-circuit current. When designing a circuit, take the instructions stated herein into consideration, and take as much redundant measures as possible.

## 11 Additional Notes

### Wear-out failure (Lifetime)

When the operating time exceeded the specified guarantee time of Endurance and Damp heat, the electric characteristics changes significantly and the open circuit might by the degradation of electrolyte.

Please note that the electric characteristics of capacitance and ESR might change within the specified range in specifications when it used under the condition of electric and mechanical performance.

These application notes are prepared based on the technical report RCR-2368B "Guideline of notabilia for fixed tantalum electrolytic capacitors with solid electrolyte for use in electronic equipment" issued by Japan Electronics and Information Technology Industries Association. For the details of the instructions (explanation, reasons and concrete examples), please refer to this guideline, or consult our Sales Department.



# MATSUO ELECTRIC CO., LTD.

Please feel free to ask our Sales Department for more information on Tantalum Solid Electrolytic Capacitor.

Overseas Sales 5-3,3-Chome, Sennari-cho, Toyonaka-shi, Osaka 561-8558, Japan Tel:06-6332-0883 Fax:06-6332-0920  
 Head office 5-3,3-Chome, Sennari-cho, Toyonaka-shi, Osaka 561-8558, Japan Tel:06-6332-0871 Fax:06-6331-1386  
 URL <https://www.ncc-matsuo.co.jp/>

Specifications on this catalog are subject to change without prior notice. Please inquire of our Sales Department to confirm specifications prior to use.