No.P-112-E003/1 DATE 2023-05

# PRODUCTS DATA SHEET

# TANTALUM SOLID ELECTROLYTIC CAPACITOR

**Type 112** 





MATSUO ELECTRIC CO., LTD.

Type 112 (No.P-112-E003/1)

Type 112 is hermetically sealed capacitors in metal case, designed for high reliability.

## **FEATURES**

- 1. Type 112 is smaller and larger capacitance compared with Type 111.
- 2. The type is hermetically sealed capacitors in metal case, designed for excellent stability.
- 3. Designed for high reliability.
- 4. Available for capacitance tolerance code "J"(±5%).

## **APPLICATION CLASSIFICATION BY USE**

The application classification by use which divided the market and use into four is set up supposing our products being used for a broad use.

Please confirm the application classification by use of each product that you intend to use.

Moreover, please be sure to inform to our Sales Department in advance in examination of the use of those other than the indicated use.

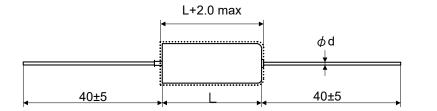
## **RATING**

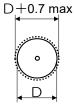
| Item   | Rating                      |
|--|-----------------------------|
| Category temperature range (Operating temperature )                    | -55 ~ +125°C                |
| Rated Temperature (Maximum operating temperature for DC rated Voltage) | +85°C <sup>(1)</sup>        |
| DC rated voltage range [U <sub>R</sub> ]                               |                             |
| Rated capacitance (Normal capacitance range [C <sub>R</sub> ] )        | See CATALOG NUMBERS AND     |
| Rated capacitance tolerance  | RATING OF STANDARD PRODUCTS |
| Failure rate level   | 1%/1000 h                   |

## **ORDERING INFORMATION**

| 112<br>TYPE |               |         | M<br>SERIES |         | 1602<br>RATED<br>VOLTAGE |         | 475<br>PACITANCE |   | CAPAC   | M<br>CITANCE<br>RANCE    |
|-------------|---------------|---------|-------------|---------|--------------------------|---------|------------------|---|---------|--------------------------|
| Marking     | Rated voltage | Marking | Capacitance | Marking | Capacitance              | Marking | Capacitance      |   | Marking | Capacitance<br>Tolerance |
| 6301        | 6.3VDC        | 155     | 1.5 μF      | 156     | 15 μF                    | 157     | 150 μF           |   | K       | ±10%                     |
| 1002        | 10VDC         | 225     | 2.2 μF      | 226     | 22 μF                    | 227     | 220 μF           |   | М       | ±20%                     |
| 1602        | 16VDC         | 335     | 3.3 μF      | 336     | 33 μF                    | 337     | 330 μF           |   |         |                          |
| 2002        | 20VDC         | 475     | 4.7 μF      | 476     | 47 μF                    | 477     | 470 μF           |   |         |                          |
| 2502        | 25VDC         | 685     | 6.8 μF      | 686     | 68 μF                    | 687     | 680 μF           |   |         |                          |
| 3502        | 35VDC         | 106     | 10 μF       | 107     | 100 μF                   | 108     | 1000 μF          |   |         |                          |
| 5002        | 50VDC         |         | _           |         |                          | _       | <u> </u>         | • |         |                          |

## **DIMENSIONS**

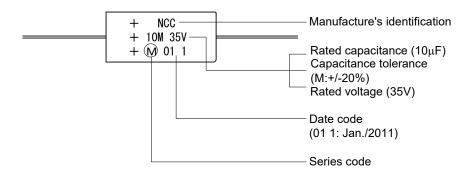




Unit: mm

| Case size | D ±0.5 | L ±1 | $\phi$ d         |
|-----------|--------|------|------------------|
| Α         | 3.15   | 6.3  | 0.5 +0.1/-0.025  |
| Е         | 4.5    | 10.0 | 0.5 +0.1/-0.025  |
| В         | 4.5    | 11.5 | 0.5 +0.1/-0.025  |
| Н         | 6.3    | 12.5 | 0.65 +0.12/-0.03 |
| С         | 7.1    | 16.0 | 0.65 +0.12/-0.03 |
| D         | 8.7    | 19.5 | 0.65 +0.12/-0.03 |

# MARKING



# STANDARD RATING

| R.V.(VDC)<br>Cap.( μF ) | 6.3 | 10 | 16 | 20 | 25 | 35 | 50 |
|-------------------------|-----|----|----|----|----|----|----|
| 1.5                     |     |    |    |    |    | Α  | E  |
| 2.2                     |     |    |    |    | Α  | E  | E  |
| 3.3                     |     |    |    | Α  |    | E  | E  |
| 4.7                     |     |    | Α  |    |    | E  |    |
| 6.8                     |     | Α  |    |    | E  |    | В  |
| 10                      | Α   |    |    | E  |    | В  | Н  |
| 15                      |     |    | E  |    | В  | Н  |    |
| 22                      |     | E  |    | В  |    | Н  | С  |
| 33                      | E   |    | В  |    | Н  | С  | D  |
| 47                      | E   | В  |    | Н  |    | С  |    |
| 68                      |     | В  | Н  |    | С  | D  |    |
| 100                     | В   | Н  |    | С  | D  | D  |    |
| 150                     | Н   |    | С  | D  | D  |    |    |
| 220                     | Н   | С  | D  | D  |    |    |    |
| 330                     | С   |    | D  |    |    |    |    |
| 470                     | С   | D  |    |    |    |    |    |
| 680                     | D   |    |    |    |    |    |    |
| 1000                    | D   |    |    |    |    |    |    |

# CATALOG NUMBERS AND RATING OF STANDARD PRODUCTS

May, 2023

|                              | 1                     | 1         | 1              | 1         |         |           |        | 1    |           | y, 202   |      |
|------------------------------|-----------------------|-----------|----------------|-----------|---------|-----------|--------|------|-----------|----------|------|
| Catalog Number (¹)           | U <sub>R</sub><br>VDC | Us<br>VDC | C <sub>R</sub> | Case code | Leakage | current(D | CL) µA | [    | Dissipati | on facto | r    |
|                              | VDC                   | VDC       | μF             | code      | 20℃     | 85℃       | 125℃   | -55℃ | 20℃       | 85℃      | 125℃ |
| 112 M 6301 106 <sup>1</sup>  | 6.3                   | 8         | 10             | Α         | 0.6     | 6         | 7.9    | 0.06 | 0.06      | 0.06     | 0.06 |
| 112 M 6301 336 <sup>-1</sup> | 1                     | l l       | 33             | E         | 2.1     | 21        | 26     | 0.06 | 0.06      | 0.06     | 0.06 |
| 112 M 6301 476 <sup>-1</sup> | Ĭ                     | Ĭ         | 47             | E         | 3.0     | 30        | 37     | 0.06 | 0.06      | 0.06     | 0.06 |
| 112 M 6301 107 <sup>-1</sup> | Ĺ                     | Ĺ         | 100            | В         | 6.3     | 63        | 79     | 0.08 | 0.08      | 0.08     | 0.08 |
| 112 M 6301 157 _1            | Ĭ                     | Ĭ.        | 150            | Н         | 9.5     | 95        | 118    | 0.08 | 0.08      | 0.08     | 0.08 |
| 112 M 6301 227 <sup>-1</sup> | Ĭ                     | Ĭ.        | 220            | Н         | 14      | 140       | 173    | 0.08 | 0.08      | 0.08     | 0.08 |
| 112 M 6301 337 <sup>-1</sup> | Ĭ                     | Ĭ.        | 330            | С         | 21      | 210       | 260    | 0.08 | 0.08      | 0.08     | 0.08 |
| 112 M 6301 477 <sup>-1</sup> | Ĭ                     | Ĭ.        | 470            | С         | 30      | 300       | 370    | 0.10 | 0.10      | 0.10     | 0.12 |
| 112 M 6301 687 <sup>-1</sup> | Ĭ                     | ľ         | 680            | Ď         | 43      | 430       | 536    | 0.10 | 0.10      | 0.10     | 0.12 |
| 112 M 6301 108 <sup>-1</sup> | Ĭ                     | Ĭ         | 1000           | D         | 63      | 630       | 788    | 0.12 | 0.12      | 0.15     | 0.15 |
| 112 M 1002 685 <sup>1</sup>  | 10                    | 13        | 6.8            | Α         | 0.7     | 7         | 8.5    | 0.06 | 0.06      | 0.06     | 0.06 |
| 112 M 1002 226 <sup>-1</sup> | 1                     | i         | 22             | E         | 2.2     | 22        | 28     | 0.06 | 0.06      | 0.06     | 0.06 |
| 112 M 1002 476 <sup>-1</sup> | ľ                     | ľ         | 47             | В         | 4.7     | 47        | 59     | 0.06 | 0.06      | 0.06     | 0.06 |
| 112 M 1002 686 <sup>-1</sup> | Ĭ                     | ľ         | 68             | В         | 6.8     | 68        | 85     | 0.06 | 0.06      | 0.06     | 0.06 |
| 112 M 1002 107 <sup>1</sup>  | ľ                     | ľ         | 100            | H         | 10      | 100       | 125    | 0.08 | 0.08      | 0.08     | 0.08 |
| 112 M 1002 107 _1            |                       | ľ         | 220            | C         | 22      | 220       | 275    | 0.08 | 0.08      | 0.08     | 0.08 |
| 112 M 1002 477 <sup>-1</sup> | ľ                     | ľ         | 470            | D         | 47      | 470       | 588    | 0.10 | 0.10      | 0.10     | 0.12 |
| 112 M 1602 475 <sup>1</sup>  | 16                    | 20        | 4.7            | A         | 0.8     | 8         | 9.4    | 0.04 | 0.04      | 0.04     | 0.05 |
| 112 M 1602 156 <sup>-1</sup> | J                     |           | 15             | Ē         | 2.4     | 24        | 30     | 0.06 | 0.06      | 0.06     | 0.06 |
| 112 M 1602 336 <sup>-1</sup> | Ĺ                     | Ĭ.        | 33             | В         | 5.3     | 53        | 66     | 0.06 | 0.06      | 0.06     | 0.06 |
| 112 M 1602 686 <sup>-1</sup> | Ĭ                     | ľ         | 68             | Н         | 11      | 110       | 136    | 0.06 | 0.06      | 0.06     | 0.06 |
| 112 M 1602 157 <sup>-1</sup> | ľ                     | ľ         | 150            | C         | 24      | 240       | 300    | 0.08 | 0.08      | 0.08     | 0.08 |
| 112 M 1602 227 <sup>-1</sup> | Ĭ                     | Ĭ.        | 220            | D         | 35      | 350       | 440    | 0.08 | 0.08      | 0.08     | 0.08 |
| 112 M 1602 337 <sup>-1</sup> | Ĭ                     | Ĭ.        | 330            | D         | 53      | 530       | 660    | 0.08 | 0.08      | 0.08     | 0.08 |
| 112 M 2002 335 <sup>1</sup>  | 20                    | 25        | 3.3            | Α         | 0.7     | 7         | 8.3    | 0.04 | 0.04      | 0.04     | 0.05 |
| 112 M 2002 106 <sup>-1</sup> | -                     | i i       | 10             | E         | 2.0     | 20        | 25     | 0.06 | 0.06      | 0.06     | 0.06 |
| 112 M 2002 226 <sup>-1</sup> | Ĭ                     | ľ         | 22             | В         | 4.4     | 44        | 55     | 0.06 | 0.06      | 0.06     | 0.06 |
| 112 M 2002 476 <sup>-1</sup> | ľ                     | ľ         | 47             | H         | 9.4     | 94        | 118    | 0.06 | 0.06      | 0.06     | 0.06 |
| 112 M 2002 107 <sup>-1</sup> | Ĭ                     | ľ         | 100            | C         | 20      | 200       | 250    | 0.08 | 0.08      | 0.08     | 0.08 |
| 112 M 2002 157 <sup>-1</sup> | Ĭ                     | ľ         | 150            | Ď         | 30      | 300       | 375    | 0.08 | 0.08      | 0.08     | 0.08 |
| 112 M 2002 227 _1            | Ĭ                     | Ĭ         | 220            | D         | 44      | 440       | 550    | 0.08 | 0.08      | 0.08     | 0.08 |
| 112 M 2502 225 <sup>1</sup>  | 25                    | 32        | 2.2            | Α         | 0.6     | 6         | 6.9    | 0.04 | 0.04      | 0.04     | 0.05 |
| 112 M 2502 685 <sup>-1</sup> | 1                     | 1         | 6.8            | Е         | 1.7     | 17        | 21     | 0.06 | 0.06      | 0.06     | 0.06 |
| 112 M 2502 156 <sup>-1</sup> | Ĭ                     | Ĭ         | 15             | В         | 3.8     | 38        | 47     | 0.06 | 0.06      | 0.06     | 0.06 |
| 112 M 2502 336 <sup>-1</sup> | Ĭ                     | Ĭ         | 33             | Н         | 8.3     | 83        | 103    | 0.06 | 0.06      | 0.06     | 0.06 |
| 112 M 2502 686 <sup>-1</sup> | Ĭ                     | Ĭ         | 68             | С         | 17      | 170       | 213    | 0.06 | 0.06      | 0.06     | 0.06 |
| 112 M 2502 107 <sup>-1</sup> | Ĭ                     | Ĭ         | 100            | D         | 25      | 250       | 313    | 0.08 | 0.08      | 0.08     | 0.08 |
| 112 M 2502 157 <sup>-1</sup> | j                     | j         | 150            | D         | 37      | 370       | 468    | 0.08 | 0.08      | 0.08     | 0.08 |
| 112 M 3502 155 _1            | 35                    | 44        | 1.5            | Α         | 0.5     | 5         | 6.6    | 0.04 | 0.04      | 0.04     | 0.05 |
| 112 M 3502 225 <sup>-1</sup> | 1                     | 1         | 2.2            | Е         | 0.8     | 8         | 9.6    | 0.04 | 0.04      | 0.04     | 0.05 |
| 112 M 3502 335 <sup>1</sup>  | ĺ                     | Ĭ         | 3.3            | Е         | 1.2     | 12        | 14     | 0.04 | 0.04      | 0.04     | 0.05 |
| 112 M 3502 475 <sup>-1</sup> | j                     | ļ į       | 4.7            | E         | 1.6     | 16        | 21     | 0.04 | 0.04      | 0.04     | 0.05 |
| 112 M 3502 106 <sup>1</sup>  | İ                     | İ         | 10             | В         | 3.5     | 35        | 44     | 0.06 | 0.06      | 0.06     | 0.06 |
| 112 M 3502 156 <sup>1</sup>  | j                     | j         | 15             | Н         | 5.3     | 53        | 66     | 0.06 | 0.06      | 0.06     | 0.06 |
| 112 M 3502 226 <sup>-1</sup> | j                     | ļ į       | 22             | Н         | 7.7     | 77        | 96     | 0.06 | 0.06      | 0.06     | 0.06 |
| 112 M 3502 336 <sup>1</sup>  | , i                   | ļ .       | 33             | С         | 12      | 120       | 144    | 0.06 | 0.06      | 0.06     | 0.06 |
| 112 M 3502 476 <sup>1</sup>  | ļ ,                   | ļ į       | 47             | С         | 16      | 160       | 206    | 0.06 | 0.06      | 0.06     | 0.06 |
| 112 M 3502 686 _1            | ↓                     | ↓         | 68             | D         | 24      | 240       | 298    | 0.06 | 0.06      | 0.06     | 0.06 |
| 112 M 3502 107 _1            | <u> </u>              | <u> </u>  | 100            | D         | 35      | 350       | 437    | 0.08 | 0.08      | 0.08     | 0.08 |
| 112 M 5002 155 _1            | 50                    | 63        | 1.5            | Е         | 0.8     | 8         | 9.4    | 0.04 | 0.04      | 0.04     | 0.05 |
| 112 M 5002 225 <sup>-1</sup> | ↓                     | ↓         | 2.2            | E         | 1.1     | 11        | 14     | 0.04 | 0.04      | 0.04     | 0.05 |
| 112 M 5002 335 <sup>1</sup>  | ↓                     | ↓         | 3.3            | E         | 1.7     | 17        | 21     | 0.04 | 0.04      | 0.04     | 0.05 |
| 112 M 5002 685 <sup>1</sup>  | ļ ,                   | ļ į       | 6.8            | В         | 3.4     | 34        | 43     | 0.06 | 0.06      | 0.06     | 0.06 |
| 112 M 5002 106 <sup>-1</sup> | ↓                     | ↓         | 10             | Н         | 5.0     | 50        | 63     | 0.06 | 0.06      | 0.06     | 0.06 |
| 112 M 5002 226 <sup>1</sup>  | ↓                     | ↓         | 22             | С         | 11      | 110       | 138    | 0.06 | 0.06      | 0.06     | 0.06 |
| 112 M 5002 336 <sup>-1</sup> | <u> </u>              | <u> </u>  | 33             | D         | 17      | 170       | 206    | 0.06 | 0.06      | 0.06     | 0.06 |
|                              |                       |           |                |           |         |           |        |      |           |          |      |

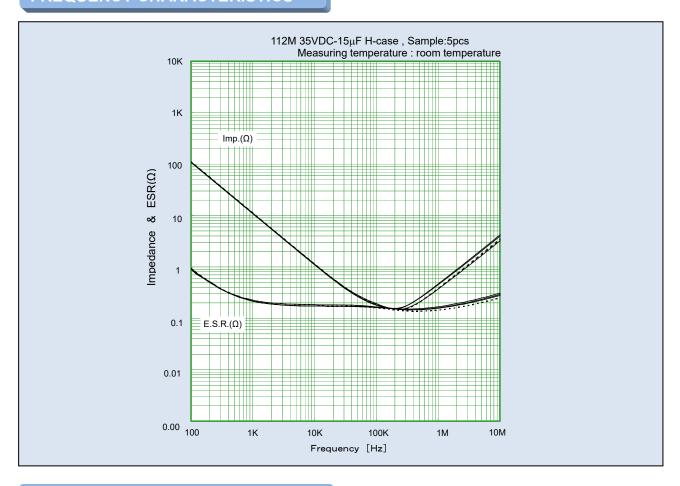
\* U<sub>R</sub> = Rated Voltage U<sub>S</sub> = Surge Voltage C<sub>R</sub> = Capacitance Note1 : For Capacitance tolerance , insert "K" or "M" into  $\_^1$ 

# PERFORMANCE

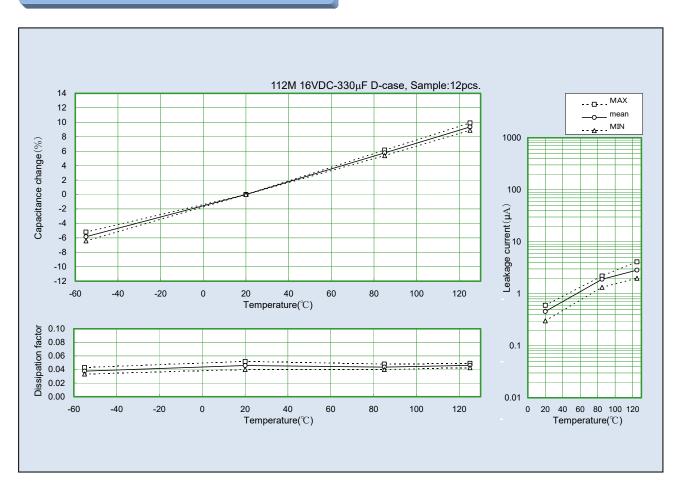
| 1 | Leaka                | Ite<br>ne Curre       |  |   | Test method  |
|---|----------------------|-----------------------|--|---|--|
|   | Leakage Current (μA) |                       | πι (μΑ)  | Shall not exceed 0.01 CV or 0.5 whichever is greater.   | JIS C 5101-1,4.9<br>Applied Voltage : Rated Voltage for<br>5 min.  |
| 2 | Capacitance (μF)     |                       | F)   | Shall be within tolerance of the nominal value specified.   | Temperature: 20°C  JIS C 5101-1,4.7  Frequency: 120 Hz ±20%  Voltage: 0.5Vrms+1.5 ~2VDC  Temperature: 20°C         |
| 3 | Dissipation Factor   |                       | etor   | Shall not exceed the values shown in CATALOG NUMBERS AND RATING OF STANDARD PRODUCTS.   | JIS C 5101-1,4.8<br>Frequency : 120 Hz ±20%<br>Voltage : 0.5Vrms+1.5 ~2VDC<br>Temperature : 20°C                   |
|   |                      | cteristics<br>mperatu | at High and                                    |   | JIS C 5101-1,4.29  |
|   |                      | ·                     | Leakage<br>Current                             | Shall not exceed the value in No.1.   | Measuring temperature : 20 ±2°C  |
|   |                      | Step1                 | Capacitance<br>Dissipation<br>Factor           | Shall be within the specified tolerance. Shall not exceed the value in No.3.  |  |
|   |                      | Step2                 | Capacitance<br>Change<br>Dissipation<br>Factor | Shall be within ±10% of the value at Step 1.  Shall not exceed the values shown in CATALOG NUMBERS AND RATING OF STANDARD PRODUCTS.           | Measuring temperature : -55 ±3°C   |
|   |                      | Step3                 | Leakage<br>Current<br>Capacitance<br>Change    | Shall not exceed the value in No.1.  Shall be within ±2% of the value at Step 1.  | Measuring temperature : 20 ±2°C  |
|   | _                    |                       | Dissipation<br>Factor                          | Shall not exceed the value in No.3.   |  |
| 4 |                      | Step4                 | Leakage Current Capacitance Change             | Shall not exceed 0.1 CV or 5 whichever is greater.  Shall be within ±8% of the value at Step 1.   | Measuring temperature : 85 ±2°C  |
|   | -                    |                       | Dissipation<br>Factor<br>Leakage               | Shall not exceed the values shown in CATALOG NUMBERS AND RATING OF STANDARD PRODUCTS.  Shall not exceed 0.125 CV or 6.3 whichever is greater. | Measuring temperature : 125 ±2°C   |
|   |                      | Step5                 | Current Capacitance Change Dissipation         | Shall be within ±12% of the value at Step 1.  Shall not exceed the values shown in CATALOG  |  |
|   | -                    |                       | Factor<br>Leakage                              | NUMBERS AND RATING OF STANDARD PRODUCTS. Shall not exceed the value in No.1.  | Measuring temperature : 20 ±2°C  |
|   |                      | Step6                 | Current Capacitance Change                     | Shall be within ±2% of the value at Step 1.   |  |
|   |                      |                       | Dissipation<br>Factor                          | Shall not exceed the value in No.3.   | W0.0.5404.4.400  |
| 5 | Surge                |                       | Leakage<br>Current<br>Capacitance<br>Change    | Shall not exceed the value in No.1.  Shall be within ±5% of initial value.  | JIS C 5101-1,4.26 Test temperature : 85 ±2°C, Applied Voltage :DC surge voltage Series protective resistance :     |
| 3 |                      |                       | Dissipation<br>Factor                          | Shall not exceed the value in No.3.   | 1000 $\Omega$ Discharge resistance : 1000 $\Omega$   |
|   | Sleevi               | na                    | Appearance<br>Dielectric                       | There shall be no evidence of mechanical damage.  There shall be no dielectric breakdown.   | JIS C 5101-1,4.6(c)  |
| 6 | 2,0071               | . ਰ                   | withstanding<br>voltage                        |   | Voltage: 2000VDC<br>Duration : 1 min.  |
|   |                      |                       | Insulation resistanc                           | More than 1000M $\Omega$  | JIS C 5101-1,4.5(c)<br>Voltage: 100VDC<br>Duration : 2 min.  |
|   | Termir<br>streng     |                       | Tensile<br>strength                            | No fault such as breakage and loosening terminal  | JIS C 5101-1,4.13.1<br>Applied force:<br>5N (d= φ 0.5) ,10N (d= φ 0.65)  |
| 7 | Bending<br>strength  |                       |  |   | Duration:10 ±1 s  JIS C 5101-1,4.13.2  Bending force :  2.5N (d= $\phi$ 0.5), 5N (d= $\phi$ 0.65)  Bending cycle:2 |

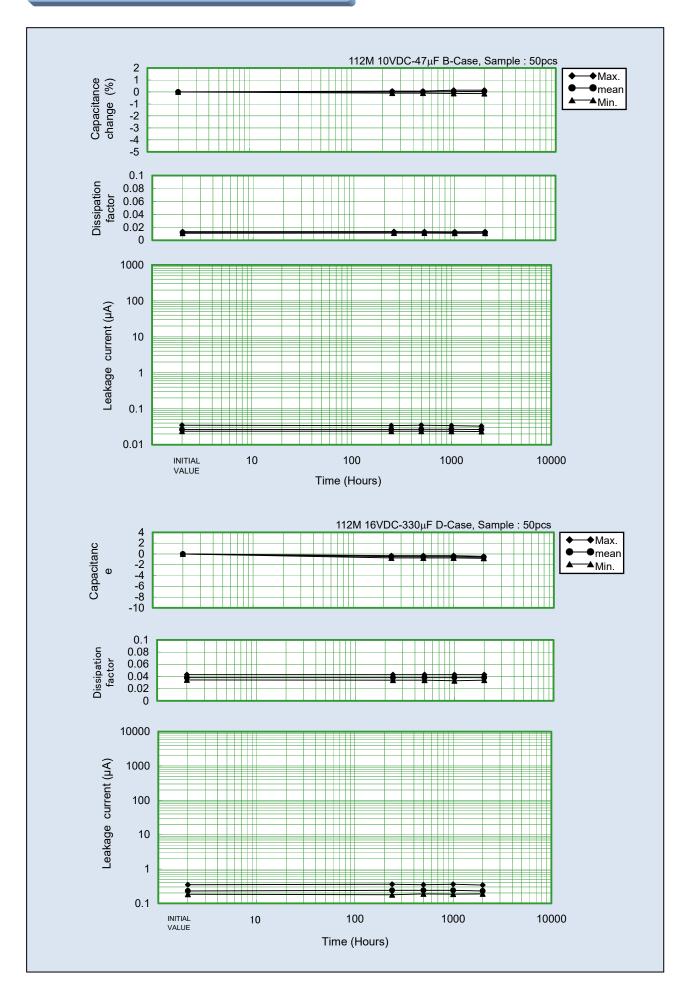
| No.  | Ita  |   | Dorformana  | Toot mathed   |
|------|--|---|---|---|
| INO. | Vibration  | em<br>L Canacitanas                         | Performance   | Test method  JIS C 5101-1,4.17  |
|      | VIDIATION  | Capacitance                                 | Initial value to remain steady during measurement.  | Frequency range : 10 ~ 2000 Hz<br>Swing width : 1.5 mm<br>Peak acceleration : 196m/s²   |
| 8    |  | Appearance                                  | There shall be no evidence of mechanical damage.  | Vibration direction : 2 directions with mutually right-angled Duration : 4 hours in each of these mutually perpendicular directions (total 8 hours)   |
| 9    | Shock  |   | There shall be no intermittent contact of 0.5 ms or greater, short, or open. Nor shall there be any spark discharge, insulation breakdown, or evidence of mechanical damage.          | JIS C 5101-1,4.19 Peak acceleration :981 m/s² (100G) Duration : 6 ms Wave form : Sawtooth   |
| 10   | Solderability  |   | Shall be covered to over 3/4 of terminal surface by new soldering.  | JIS C 5101-1,4.15 Solder temperature: 230 ±5°C Dipping time: 2 ±0.5 s Dipping depth: 2.0 to 2.5 mm from the terminal base   |
| 11   | Resistance<br>to<br>Soldering<br>Heat                          | Leakage<br>Current<br>Capacitance<br>Change | Shall not exceed the value in No.1.  Shall be within ±3% of initial value.  | JIS C 5101-1,4.14<br>Solder temperature: 260 ± °C<br>Dipping time: 10 ±1 s<br>Dipping depth :   |
|      |  | Dissipation<br>Factor                       | Shall not exceed the value in No.3.   | 2.0 to 2.5 mm from the terminal base  |
|      | C  | Appearance                                  | There shall be no evidence of mechanical damage.  | 110 0 5404 4 4 24   |
| 12   | Component<br>solvent<br>resistance                             | Appearance                                  | There shall be no evidence of mechanical damage.  | JIS C 5101-1, 4.31 Temperature: 23 ±5°C Dipping time: 5 ±0.5 min. Solvent: 2-propanol (Isopropyl alcohol)   |
| 13   | Solvent<br>resistance<br>of marking                            | Visual<br>examination                       | After the test the marking shall be legible.  | JIS C 5101-1, 4.32 Temperature : 23 ±5°C Dipping time : 5 ±0.5 min. Solvent : 2-propanol (Isopropyl alcohol)  |
|      | Seal   | l   | There shall be no evidence of leakage.  | JIS C 5101-1,4.20   |
| 14   |  |   | Ç   | Test condition : Qc, method 1 Temperature : 125 +5/+1°C Duration : 1min.  |
|      | Rapid<br>Change of<br>Temperature<br>and<br>immersion<br>cycle | Rapid<br>Change of<br>Temperature           | Measurements after cycling, are not applicable.   | JIS C 5101-1,4.16<br>Step 1 : -55 +0/-3°C, 30 ±3 min.<br>Step 2 : 25 +10/-5°C, 3 min. max.<br>Step 3 : 125 +3/-0°C, 30 ±3 min.<br>Step 4 : 25 +10/-5°C, 3 min. max.<br>Number of cycles : 5 |
| 15   |  | Immersion<br>cycle<br>Leakage               | Shall not exceed the value in No.1.   | MIL-STD-202 method 104A Temperature of hot bath of fresh water: 65 +5/-0°C  |
|      |  | Current Capacitance Change                  | Shall be within ±5% of initial value.   | Temperature of saturated solution of sodium chloride and water: 0 ±3°C  |
|      |  | Dissipation<br>Factor                       | Shall not exceed the value in No.3.   | Duration of immersion: 15 ±2 min.  Number of cycle: 2   |
|      |  | Appearance                                  | There shall be no evidence of mechanical damage.  | ,   |
| 16   | Moisture<br>resistance   | Leakage<br>Current<br>Capacitance<br>Change | Shall not exceed the value in No.1.  Shall be within ±5% of initial value.  | JIS C 60068-2-38<br>High temperature :<br>65 +5/-0°C 90 to 98%R.H.<br>Low temperature :   |
| 10   |  | Dissipation Factor Appearance               | Shall not exceed the value in No.3.  There shall be no evidence of mechanical damage.   | 25 +0/-2°C 90 to 98%R.H.  |
| 17   | Salt spray   |   | There shall be no harmful corrosion, and at least 90% of any exposed surfaca of the capacitor shall be protected by the finish.  There shall be no unwraping of, or mechanical damage | JIS C 60068-2-11<br>Temperature : 35 ±2°C<br>Salt solution : 5 ±1% (wt)<br>Duration : 48 ±4 h   |
|      |  |   | to, the sleeving.<br>Marking shall remain legible.  |   |
|      | Endurance  | Leakage<br>Current<br>Capacitance           | Shall not exceed the value in No.1.  Shall be within ±5% of initial value.  | JIS C 5101-1,4.23 Test temperature and applied voltage: 85 ±2°C and rated voltage or  |
| 18   |  | Change<br>Dissipation<br>Factor             | Shall not exceed the value in No.3.   | 125 ±3°C and 2/3 × rated voltage<br>Duration : 2000 +72/-0h<br>Power supply impedance :   |
|      |  |   |   |   |

# FREQUENCY CHARACTERISTICS



## **TEMPERATURE CHARACTERISTICS**







# Application Notes for Tantalum Solid Electrolytic Capacitor (Hermetically sealed capacitors in metal case)

#### 1. Operating Voltage

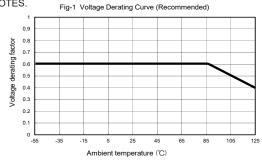
Tantalum Solid Electrolytic Capacitor shall be operated at the rated voltage or lower.

Rated voltage: The "rated voltage" refers to the maximum DC voltage that is allowed to be continuously applied between the capacitor terminals at the rated temperature.

Surge voltage: The "surge voltage" refers to the voltage that is allowed to be instantaneously applied to the capacitor at the rated  $\,$  temperature or the maximum working temperature. The capacitor shall withstand the voltage when a 30-second cycle of application of the voltage through a 1000  $\Omega$  series resistance is repeated 1000 times in 6-minute periods.

| Rated voltage (VDC) | 6.3 | 10 | 16 | 20 | 25 | 35 | 50 | 75 | 100 |
|---------------------|-----|----|----|----|----|----|----|----|-----|
| Surge voltage (VDC) | 8   | 13 | 20 | 25 | 32 | 44 | 63 | 98 | 125 |

When designing the circuit, the equipment's required reliability must be considered and appropriate voltage derating must be performed. Figure 1 shows the recommended voltage derating curve for Tantalum capacitors as described by NASA APPLICATION NOTES.



#### 2. Application that contain AC Voltage

Special attention to the following 3 items.

- (1) The sum of the DC bias voltage and the positive peak value of the AC voltage should not exceed the rated voltage.
- (2) Reverse voltage should not exceed the allowable values of the negative peak AC voltage.
- (3) Ripple current should not exceed the allowable values.

#### 3. Reverse Voltage

Tantalum solid electrolytic capacitor is polarity. Please do not impress reverse voltage. As well, please confirm the potential of the tester beforehand when both ends of the capacitor are checked with the tester etc.

#### 4. Permissible Ripple Voltage

Permissible ripple voltage is determined by the heat loss of the element and heat radiation of the lead wire. This is influenced by capacitance, ESR, operating temperature, and frequency or ripple. Please consult Matsuo's Engineering Bulletin for details on calculating ripple current values.

## 5. Application on low-impedance circuit

The failure rate of low impedance circuit at  $0.1\Omega/V$  is about five times greater than that of a  $1\Omega/V$  circuit. To curtail this higher failure rate, tantalum capacitors used in low impedance circuits, such as filters for power supplies, particularly switching power supplies, or for noise by-passing, require that operating voltage be derated to less than half of the rated voltage. Actually, less than 1/3 of the rated voltage is

## 6. Non Polar Application(BACK TO BACK)

The capacitor cannot be used as a non-polar unit.

#### 7. Soldering

The soldering of Type 111 and Type 112 should be operated per the following recommended conditions.

(1) Flow Soldering (Direct heating from the substrate)

Solder temperature: 260°C or less

Dipping time: 10 s

Note1: Noted that solder part of hermetic could be melted If soldering temperature is too high or dipping time is too long for the operation.

### (2) Soldering with a Soldering Iron



Note2: Please be noted that soldering should be done more than 4mm apart from product body.

#### 8.Example of trouble phenomenon happening by excessive heating when soldering

When mounting, the following breakdown phenomena might be caused when excessive heating that exceeds the above-mentioned tolerance is done. Therefore, please pay attention to the operation.

In a case that solder is used for cathode connection of molding type product, Ag in silver paste could merge into solder if solder in product have melted. That might cause excessive Leakage Current and Short etc. by changing in deterioration in DF and the high frequency impedance or internal stresses in that case.

Mechanical stress according to heat stress and expansion shrinkage or concentrations of internal stress might increase failure rate. Defect sealing could sometimes come for solder melting in seal entrance part of Type 111 and Type 112. Or, solder flows, might become a bridge between inside and outside circles of the Hermetic seal, be good at the solder grain if inhaled, and the phenomenon such as a short or intermittent shorts be caused.

#### 9.Flux

Please use flux as much as possible with non-acidity and little content of both chlorine and amine.

#### 10. Cleaning

Cleaning by organic solvent may damage capacitor's appearance and performance. However, our capacitors are not effected even when soaked at  $20 \sim 30^{\circ}$ C 2-propanol for 5 minutes. When introducing new cleaning methods or changing the cleaning term, please consult us.

#### 11. Protective Resin Coating

After components are assembled to substrate, a protective resin coating is sometimes applied. As this resin coating cures, it gives mechanical and thermal stress to Tantalum capacitors. This stress can cause damage to the capacitors, which affects their reliability. Before using a resin coating, proper research must be done in regards to the material and process to insure that excessive stress will not be applied to capacitors and other components.

#### 12. Vibration

Approximately 300 G shall be applied to a capacitor, when dropped from 1 meter to a concrete floor.

Although capacitors are made to withstand this drop test, stress from shock due to falling or striking does cause damage to the capacitors and increases failure rates. Do not subject capacitors to this type of mechanical stress.

#### **Additional Notes**

- · When more than one capacitor is connected in series, a resistor that can distribute the voltage equally to the capacitors shall be connected in parallel.
- · The capacitor cases shall not be cut even if the mounting space is insufficient.
- · Do not process lead wire terminal in a way other than cutting or bending the part that projects from printed circuit board (plated through hole).
- · Do not add the outside power more than regulations to lead wire terminal. Do not add excessive power to capacitor.
- During a customers aging process, voltage should remain under the rated voltage at all times.
- · Capacitors should never be touched or manipulated while operating.
- · Capacitors are not meant to be dismantled.
- · When testing capacitors, please examine the power source before conducting test to insure the tester's polarity and applied voltage.
- · Do not touch terminals of other parts if electrode is applied and checked while energizing. Do not bend the lead wire terminal with the electrode testers.
- · In the event of a capacitor burning, smoking, or emitting an offensive smell during operation, please turn the circuit "off" and keep hands and face away from the burning capacitor.
- If a capacitor be electrical shorted, it becomes hot, and the capacitor element may ignite. In this case, the printed board may be burnt out.
- · A for capacitors (Type 111 and Type 112) with the metal casing, pressure in the cases might go up by Short before they explode, and then high-temperature solder might disperse.
- · Capacitors should be stored at room temperature under low humidity. Capacitors should never be stored under direct sunlight, and should be stored in an environment containing dust.
- · If the capacitors will be operated in a humid environment, they should be sealed with a compound under proper conditions.
- Capacitors should not be stored or operated in environments containing acids, alkalis or active gasses.
- · When capacitors are disposed of as "scrap" or waste, they should be treated as Industria Waste since they contain various metals and polymers.
- · Capacitors submitted as samples should not be used for production purposes.

These application notes are prepared based on "Guideline of notabilia for fixed tantalum electrolytic capacitors with solid electrolyte for use in electronic equipment" (RCR-2368) issued by Japan Electronics and Information Technology Industries Association (JEITA). For the details of the instructions (explanation, reasons and concrete examples), please refer to this guideline, or consult our Sales Department.



## MATSUO ELECTRIC CO., LTD.

Please feel free to ask our Sales Department for more information on Tantalum Solid Electrolytic Capacitor.

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URL https://www.ncc-matsuo.co.jp/

Specifications on this catalog are subject to change without prior notice. Please inquire of our Sales Department to confirm specifications prior to use.

| 市場           | 適用<br>用途 |   | 用途  | 推奨品種  | 推奨品種   | 推奨品種   | 推奨品種                              |
|--------------|----------|---|---|---|--|--|-----------------------------------|
| 1020         | 分類       | 概要  | 代表的なアプリケーション例   | チップタンタルコンデンサ                                | リード付タンタルコンデンサ  | 回路保護素子   | フィルムコンデンサ                         |
| 高信頼度<br>機器   | 1        | 高度な安全性や信頼性が要求される機器     製品の保守交換が不可能な機器、製品の故障が人命に<br>直接かかわる。または、致命的なシステムダウンを引<br>き起こす可能性がある機器     | <ul><li>・宇宙開発機器関連(衛星、ロケット、人工衛星)</li><li>・航空・防衛システム</li><li>・原子カ・火力・水力発電システム</li></ul>   | 267型Pシリーズ                                   | 111型Pシリーズ  | 該当なし   | 該当なし                              |
| 車載 •<br>産業機器 | 2        | 信頼性が重視される機器     ・製品の保守交換が極めて困難な機器や、製品の故障が<br>人命に影響する、あるいは故障の範囲が広範囲である<br>機器                     | ・自動車および鉄道・船舶等の輸送機器の車両制御<br>(エンジン制御、駆動制御、プレーキ制御)<br>・新幹線・主要幹線の運行制御システム                   | 267型Nシリーズ<br>271型Nシリーズ<br>279型Mシリーズ         | 111型Nシリーズ<br>111型Mシリーズ<br>112型Mシリーズ<br>204型Nシリーズ<br>247型 | JAG型Nシリーズ<br>JAJ型Nシリーズ<br>JAK型Nシリーズ<br>JHC型Nシリーズ<br>KAB型Nシリーズ<br>KVA型Nシリーズ | 431型<br>431型Aシリーズ<br>503型<br>553型 |
|              | 3        | <ul> <li>製品の保守交換が可能な機器や、製品の故障が人命に<br/>影響しないが故障によるシステムダウンの損失が大き<br/>く保全管理が要求される機器</li> </ul>     | ・エアコン、カーナビ等の車室内搭載部品、<br>車載用通信機器<br>・家庭用・ビル用等のセキュリティ管理システム<br>・工業用ロボットや工作機械等の制御機器        | 267型Mシリーズ<br>267型Eシリーズ<br>281型Mシリーズ<br>TCA型 | 204型Mシリーズ  | KAB型Mシリーズ  | 801型<br>802型                      |
| 汎用機器         | 4        | ・ 最先端技術を積極的に適用する小型・薄型品<br>・ 製品の保守交換が可能な機器や、製品の故障による<br>システムダウンが部分的な機器向けの市場で広く<br>使用されることを想定した製品 | ・スマートフォン、携帯電話、モバイルPC(タブレット)、電子辞書<br>・デスクトップPC、ノートPC、ホームネットワーク<br>・アミューズメント機器(バチンコ、ゲーム機) | 251型Mシリーズ<br>281型Eシリーズ<br>TCB型              |  | JAE型、JAG型<br>JAJ型、JAK型<br>JHG型<br>KAB型<br>KAB型Tシリーズ<br>KVA型                | 503型Aシリーズ                         |

| Market                     | Application classification |  | Use   | Recommendation Type   | Recommendation Type   | Recommendation Type  | Recommendation Type                       |
|----------------------------|----------------------------|--|---|---|---|--|---|
| iviarket                   | by use                     | Outline  | Typical example of application  | Chip Tantalum Capacitors  | Leaded Tantalum Capacitors  | Circuit Protection Components  | Film Capacitors                           |
| High reliability apparatus | 1                          | Apparatus in which advanced safety and reliability are demanded.     Whether failure of the apparatus which cannot maintenance exchange products, and a product is direct for a human life, apparatus which changes or may cause a fatal system failure.                     | - Space development apparatus relation<br>(Satellite, Rocket, Artificial Satellite)<br>- Aviation and a defensive system<br>- Atomic power, fire power, and a water-power<br>generation system      | Type 267 P Sereis   | Type 111 P series   | With no relevance  | With no relevance                         |
| In-vehicle<br>-            | 2                          | - Apparatus in which reliability is important The apparatus in which maintenance exchange of a product is very difficult, and failure of a product influence a human life, or the range of failure is wide range.  | - Vehicles control of transport machines, such as a car, and a railroad, a vessel (Engine control, drive control, brake control) - The operation control system of the Shinkansen and a main artery | Type 267 N Sereis<br>Type 271 N Sereis<br>Type 279 M Sereis             | Type 111 N series<br>Type 111 M series<br>Type 112 M series<br>Type 204 N series<br>Type 204 N series | Type JAG N series<br>Type JAJ N series<br>Type JAK N series<br>Type JHC N series<br>Type KAB N series<br>Type KVA N series | Type 431<br>Type 431 A series<br>Type 503 |
| Industrial<br>apparatus    | 3                          | -Apparatus which can maintenance exchange products, and apparatus in which the loss of the system failure is large although failure of a product does not influence a human life, and maintenance engineering is demanded  |   | Type 267 M Sereis<br>Type 267 E Sereis<br>Type 281 M Sereis<br>Type TCA | Type 204 M series   | Type KAB M series  | Type 553<br>Type 801<br>Type 802          |
| Apparatus in general       | 4                          | - The small size and the thin article which applies leading-edge technology positively - The product supposing being used widely in the market for the apparatus which can maintenance exchange products, and apparatus with a partial system failure by failure of product. | -Smart phone, Mobile phone, Mobile PC (tablet),<br>Electronic dictionary<br>- Desktop PC, Notebook PC, Home network<br>- Amusement apparatus (Pachinko,Game machine)                                | Type 251M Series<br>Type 281 E Series<br>Type TCB                       |   | Type JAE, Type JAG<br>Type JAJ, Type JAK<br>Type JHC<br>Type KAB<br>Type KAB T series<br>Type KVA                          | Type 503 A series                         |